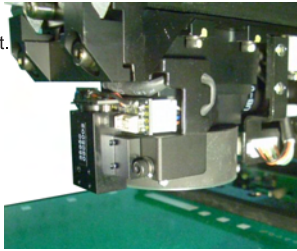


## Other functions

### ■ PCB Height Detection Function

Automatically detects the PCB warp.  
Parts are placed matching the PCB height.  
Possible to place parts with low impact.



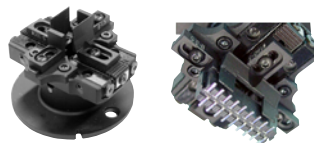
### ■ Special Nozzles and Mechanical Chucks

Capable of handling parts that are difficult to place using standard nozzles.



#### ● Multipurpose Mechanical Chucks

A wide variety of parts can be supported using a combination of clamping claws and locators of various sizes.



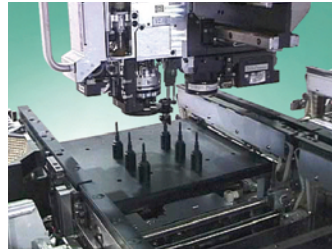
- Basic set (1 main unit, 3 claws, 3 locators)
- Full set (1 main unit, 8 claws, 8 locators)

The claws and locators come in various sizes and their positions can be adjusted.

### ■ PCB Backup

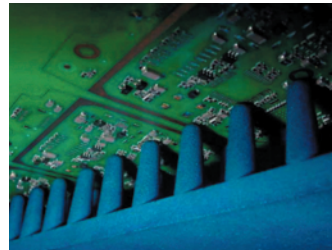
#### ● Auto Backup Pins

Can be positioned anywhere on the backup plate. Pins are automatically positioned, checked and fine-adjusted.  
This drastically reduces the time required for changeover.



#### ● Soft Backup Pins

Absorbs impacts to panels during parts placement.  
These can also be used with panels that are difficult to support with standard backup pins.  
This provides powerful support for high-density parts mounting.



### ■ Powerful Support for Production with the Fujitrax System

- Part verification
- Parts-out warning using remaining parts administration
- Feeder maintenance warnings
- Ability to set alternate feeders to empty slots during production
- Non-stop tray parts supply function
- Panel traceability data acquisition (requires panel IDs on panels and a panel ID reading device)

\*Fujitrax : Traceable Realtime Administration (Software)

	M3 IIc	M6 IIc
Applicable PCB size ( L x W )	48 x 48 mm to 250 x 290 mm (double conveyor) <sup>Note1</sup> 48 x 48 mm to 250 x 380 mm (single conveyor)	48 x 48 mm to 534 x 290 mm (double conveyor) <sup>Note1</sup> 48 x 48 mm to 534 x 380 mm (single conveyor)
Part types	Up to 20 types of parts (calculated using 8 mm tape)	Up to 45 types of parts (calculated using 8 mm tape)
PCB loading time	For double conveyor : 0 sec (continuous operation) For single conveyor : 2.5 sec (transport between M3 IIc modules), 3.4 sec (transport between M6 IIc modules)	
Placement accuracy (Fiducial mark standard)	V12 / H12HS : ± 0.038 (± 0.050) mm (3σ) cpk ≥ 1.00 <sup>Note2</sup> H04S : ± 0.040 mm (3σ) cpk ≥ 1.00 H08 : ± 0.050 mm (3σ) cpk ≥ 1.00 H02 / H01 / G04 : ± 0.030 mm (3σ) cpk ≥ 1.00 GL : ± 0.100 mm (3σ) cpk ≥ 1.00	V12 / H12HS : ± 0.038 (± 0.050) mm (3σ) cpk ≥ 1.00 <sup>Note2</sup> H08M / H04S : ± 0.040 mm (3σ) cpk ≥ 1.00 H08 / OF : ± 0.050 mm (3σ) cpk ≥ 1.00 H02 / H01 / G04 : ± 0.030 mm (3σ) cpk ≥ 1.00 GL : ± 0.100 mm (3σ) cpk ≥ 1.00
Productivity	V12 : 26,000 cph (V-Advance 27,500 cph) H12HS : 22,500 cph H04S : 9,500 cph H08 : 10,500 cph H02 : 5,500 cph H01 : 4,200 cph G04 : 6,800 cph GL : 16,363 dph (0.22sec / dot)	V12 : 26,000 cph H12HS : 22,500 cph H08M : 13,000 cph H04S : 9,500 cph H08 : 10,500 cph H02 : 5,500 cph H01 : 4,200 cph G04 : 6,800 cph OF : 3,000 cph GL : 16,363 dph (0.22sec / dot)
Supported parts	V12 / H12HS : 0402 to 7.5 mm x 7.5 mm H08M : 0603 to 45 mm x 45 mm H08 : 0402 to 12 mm x 12 mm H04S : 1608 to 38 mm x 38 mm H02 / H01 / OF : 1608 to 74 mm x 74 mm (32 mm x 180 mm) G04 : 0402 to 15 mm x 15 mm	Height : up to 3.0 mm Height : up to 13.0 mm Height : up to 6.5 mm Height : up to 6.5 mm Height : up to 25.4 mm Height : up to 6.5 mm
Module width	320 mm	645 mm
Machine dimensions	4M IIc base L : 1393 mm, W : 1441.5 mm    2M IIc base L : 743 mm, W : 1441.5 mm    H : 1476 mm	

Note 1 : Double conveyors can handle PCBs up to 170 (W) mm, PCBs larger than 170 (W) mm must be produced by changing the double conveyor to single lane production mode.  
Note 2 : ±0.038 mm is for placement of rectangular chips under optimal conditions at Fuji (with high accuracy tuning).

Parts supply system	
Intelligent feeders	Support for 4, 8, 12, 16, 24, 32, 44, 56, 72, 88, and 104 mm wide tape
Stick feeders	4 ≤ Part width ≤ 15 mm (6 ≤ Stick width ≤ 18 mm), 15 ≤ Part width ≤ 32 mm (18 ≤ Stick width ≤ 36 mm)
Trays	Support for 135.9 × 322.6 mm (JEDEC standards) (Tray unit-M) and 276 × 330 mm (Tray unit-LT) trays

Options	
●Tray feeders	●PCU IIc (Pallet Change Unit) ●MCU IIc (Module change unit) ●Engineering panel stand ●FUJI CAMX Adapter ●Fujitrax

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- The contents of this catalog are subject to change without notice due to constant product development.
- Refer to the specifications for details.
- Contact Fuji or a Fuji representative before transporting this product to a foreign location within your company or selling it to a third party within your country or a different country.
- The information in this catalog is current as of May, 2011.

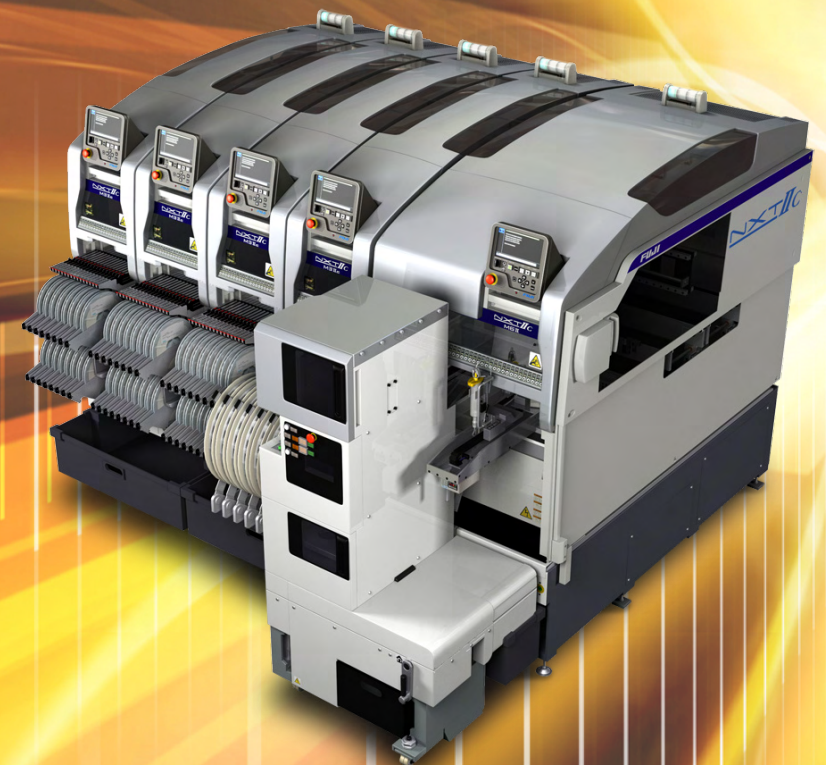
Cat.No.NXTIIc/2011.May/E

<http://www.fuji.co.jp>

# NXTIIc

Fuji Scalable Placement Platform

Compact Design for Optimum Floor Space Productivity



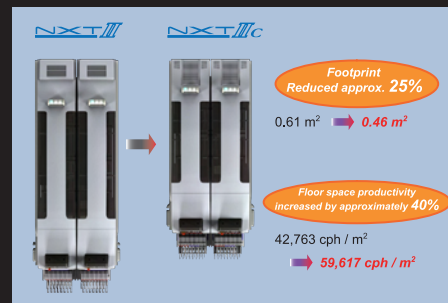


## 3 points of the NXT IIc

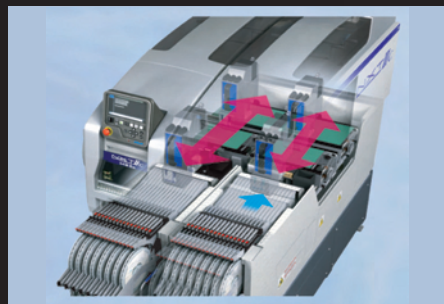
- Improved floor productivity building on the concept of the NXT II
- Decreased footprint of approximately **25%**, which improves area productivity by approximately **40%**
- Achieves even greater productivity in combination with the high speed V12 placing head

**NXT IIc**  
Fuji Scalable Placement Platform

### Compact design to improve floor space productivity



The NXT IIc has been designed as the ultimate compact placement machine. The depth has been shortened by 485 mm compared to the standard NXT II, resulting in even higher floor space productivity.

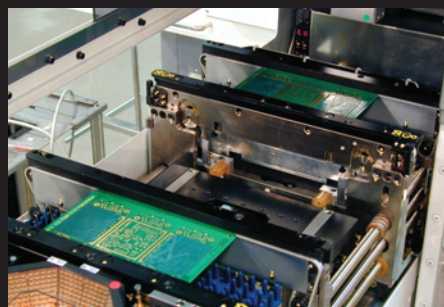


When using the high speed placement V12 head loaded with a parts camera, the parts camera on the machine is removed and the feeder pallet is shifted closer to the conveyor (V-advance configuration), which further improves the placing speed of the V12 head. 26,000 cph → **27,500 cph**

\*Option (M3 IIc modules only)

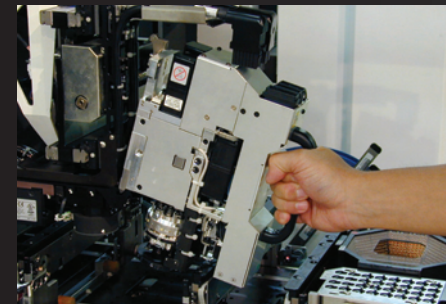


When NXT IIc lines are placed back-to-back, the gap between modules can be as small as 60 mm (70 mm between bases). This layout makes it possible to fit a larger number of NXT IIc modules into an even smaller space.

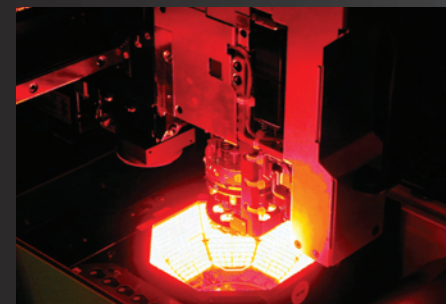


Double conveyors can produce a variety of panels and therefore can easily support high-mix low-volume production. The operation rate can also be improved by reducing the loading time.

### Maintains high productivity



Placing heads can support a range of parts from chip parts to odd-form parts and a glue dispensing head is also available. Heads can be quickly exchanged to a type most suited for the production needs after jobs are changed because they can be easily removed and attached without requiring any tools.



Calibration such as for the parts camera, mark camera or nozzle centering is performed automatically according to circumstances after heads are exchanged. This action means that high placing accuracy is always maintained.



The operation panel uses a graphical user interface. Because the operation panel has an intuitive interface, any operator can use the machine. The interface also allows them to learn how to use the machine in a much shorter time frame.



Units used with the NXT II can also be used with the NXT IIc to provide an effective means of saving money for NXT II users.

\*Some units cannot be used with the NXT IIc.



### ■ Shared with the NXT II ■ NXT IIc only

#### ■ Feeder Pallets

- Feeder pallet with 20 slots for M3 IIc modules
- Bucket type feeder pallet with 20 slots for M3 IIc modules
- Feeder pallet with 45 slots for M6 IIc modules
- Bucket type feeder pallet with 45 slots for M6 IIc modules



#### ■ Intelligent Feeder

- W04b
- W08c
- W12c
- W16c
- W24c
- W32c
- W44c
- W56c
- W72
- W88
- W104



#### ■ Reel Holder

- W4 / 7 Inch
- W8 / 7,13 Inch
- W12 / 7,15 Inch
- W16 / 15 Inch
- W24 / 15 Inch
- W32 / 15 Inch
- W44 / 15 Inch
- W56 / 15 Inch
- W72 / 15 Inch
- W88 / 15 Inch
- W104 / 15 Inch

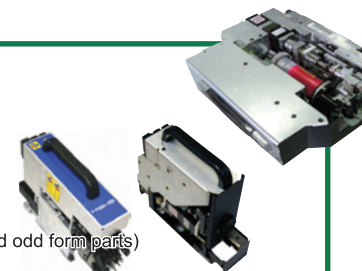
#### ■ Nozzle Station

- For V12 / H12HS(Q) / H08(Q) (same for both heads)
- For H08M (4 types)
- For H04S head (4 types)
- For H01 / H02 head (7 types)
- For G04 head (4 types)
- For OF head (5 types)



#### ■ Placing Head

- V12 / H12HS(Q) (12 nozzles)
- H08M / H08(Q) (8 nozzles)
- H04S (4 nozzles)
- H02 (2 nozzles)
- H01 (1 nozzle)
- G04(Q) (4 nozzles)
- OF head (for placing insertion and odd form parts)
- GL head (for dispensing glue)



#### ■ Module

- M3 IIc
- M6 IIc



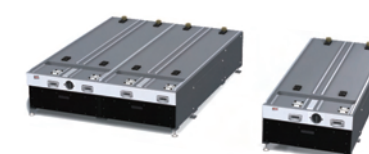
#### ■ Mark Camera

#### ■ Main Conveyor

- Single Conveyor
- Double Conveyor

#### ■ Module Base

- 4M IIc Base
- 2M IIc Base



#### ■ Part Camera

- Standard
- Sidelight
- High Resolution
- P03
- P05

#### ■ Tray Units (Loaded to M6 IIc Modules)

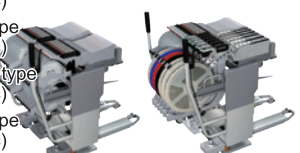


### Changeover Devices

#### ■ Pallet Change Units (PCU IIc)

\* Units used for batch changeover of feeders

- PCU IIc for standard type feeder pallets (M3 IIc)
- PCU IIc for bucket type feeder pallets (M3 IIc)
- PCU IIc for standard type feeder pallets (M6 IIc)
- PCU IIc for bucket type feeder pallets (M6 IIc)



#### ■ Module Change Unit (MCU IIc)

\* A unit for changing modules.  
One M6 IIc module or two M3 IIc modules can be loaded.

- M3 IIc, M6 IIc (Shared unit)

